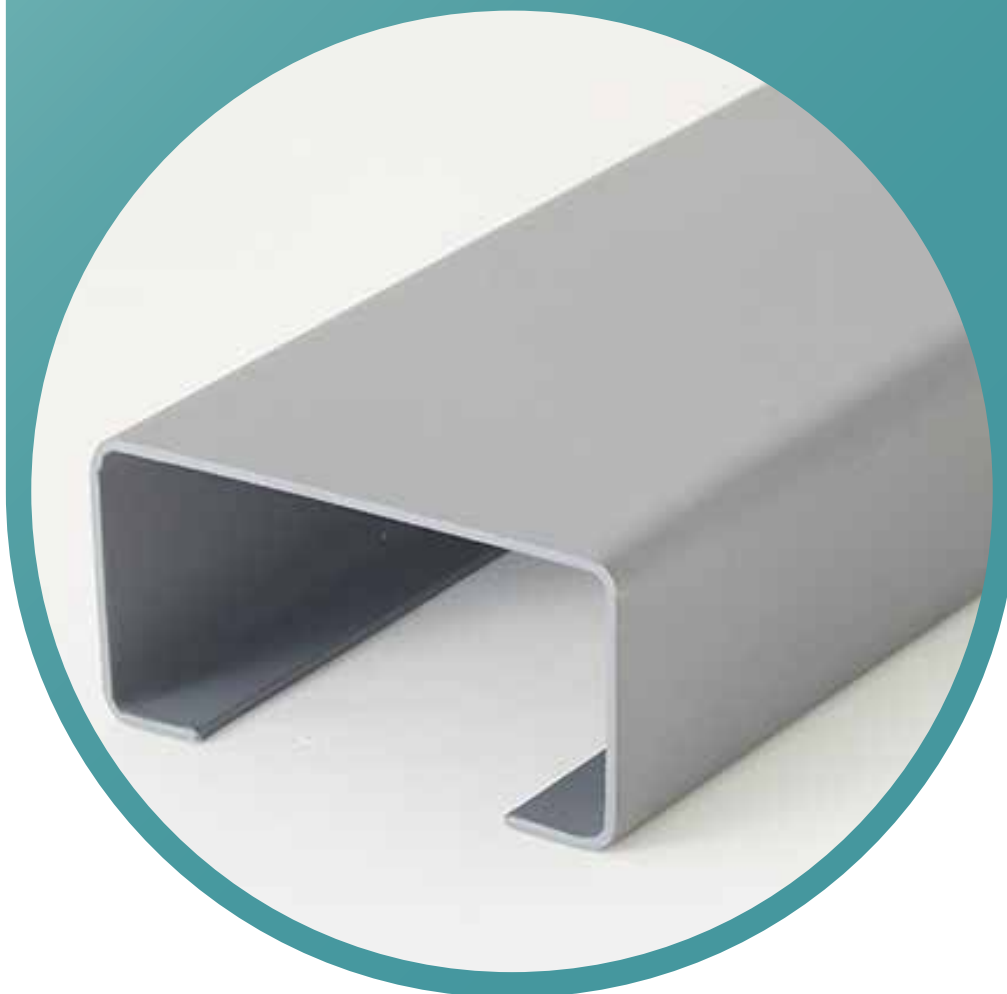




HK HuangShangYou Steel Industrial Limited  
香港煌商佑鋼鐵實業有限公司



## 不銹鋼折彎成型

Bending Forming of Stainless Steel

## 標準型材 Standard Sections

---

90°等邊折角	90° angle sections with equal flanges	P1
90°不等邊折角	90° angle sections with unequal flanges	P2
90°等邊U型槽	90° u-sections with equal flanges	P2~P4
方形開口管	Square open tube sections	P5
捲邊折槽	Lipped channel sections	P5
Ω對稱槽	Symmetrical omega sections	P6
鍍鋅軌道槽	Galvanized track sections	P6
金屬門型材	Metal door sections	P6~P7
框架型材	Frame sections	P7
鍍鋅玻璃壓條	Galvanized glazing bead sections	P7
IPN或IPE支架 (80~160)	Bracket sections for IPN or IPE from 80 to 160	P7

## 車身/拖車型材 Bodywork / Trailer Sections

---

拖車側板	Trailer side board sections	P8
拖車縱梁	Trailer stringer sections	P8

## 特殊標準型材 Particular standard sections

---

90°等邊折角	90° angle sections with equal flanges	P8
90°不等邊折角	90° angle sections with unequal flanges	P8
90°等邊U型槽	90° u-sections with equal flanges	P8

## 一般生產條件、特性和公差

---

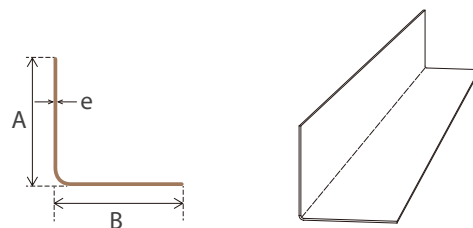
P9

General manufacturing terms, Characteristics, and tolerances

# 標準型材 Standard Sections

## 90°等邊折角

90° angle sections  
with equal flanges

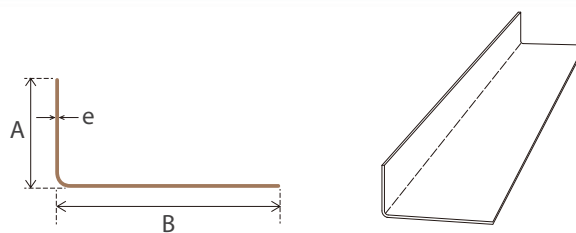


參考型號 Reference	A(mm)	B(mm)	e(mm)	單位重量 Weight(kg/m)	$I_{xx}(cm^4)$	$I_{yy}(cm^4)$	1ml油漆平方數 m <sup>2</sup> paint for 1 ml
A 24*	15	15	1.5	0.324	0.088	0.084	0.0571
A 31*	15	15	2	0.419	0.110	0.106	0.0581
A 3*	20	20	1.5	0.441	0.218	0.153	0.0771
A 7	20	20	2	0.576	0.278	0.198	0.0771
A 8	25	25	2	0.733	0.563	0.317	0.0972
A 9	30	30	2	0.890	0.997	0.464	0.1172
A 12*	30	30	2.5	1.096	1.212	0.568	0.1173
A 39	30	30	3	1.296	1.410	0.670	0.1143
A 13*	35	35	2.5	1.293	1.968	0.784	0.1353
A 17	35	35	3	1.532	2.290	0.927	0.1344
A 11	40	40	2	1.204	2.440	0.840	0.1563
A 14*	40	40	2.5	1.489	2.987	1.035	0.1554
A 35	40	40	3	1.767	3.490	1.230	0.1544
A 26*	40	40	4	2.305	4.458	1.584	0.1546
A 72*	45	45	3	2.000	5.079	1.569	0.1745
A 18	50	50	3	2.238	7.010	1.950	0.1946
A 19	60	60	3	2.709	12.370	2.837	0.2379
A 20	60	60	4	3.561	16.000	3.710	0.2307
A 5011*	65	65	3	2.945	15.862	3.348	0.2570
A 28*	70	70	4	4.189	25.800	5.100	0.2753
A 29	80	80	5	5.957	47.400	8.270	0.3115
A 80*	90	90	5	6.743	69.047	10.589	0.3447
A 30	100	100	5	7.527	94.900	13.100	0.3836

# 標準型材 Standard Sections

## 90°不等邊折角

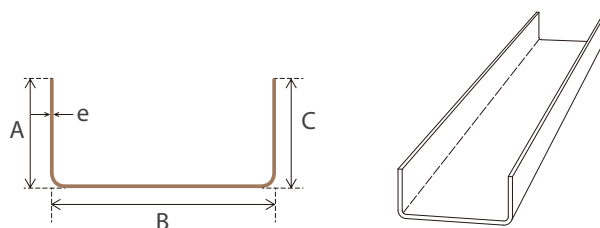
90° angle sections with unequal flanges



參考型號 Reference	A(mm)	B(mm)	e(mm)	單位重量 Weight(kg/m)	$I_{xx}(\text{cm}^4)$	$I_{vx}(\text{cm}^3)$	$I_{yy}(\text{cm}^4)$	$I_{vy}(\text{cm}^3)$	1ml油漆平方數 $\text{m}^2$ paint for 1 ml
A 115	15	20	2	0.497	0.122	0.113	0.248	0.188	0.0661
A 108*	15	30	1.5	0.500	0.109	0.092	0.598	0.314	0.0861
A 119*	15	40	2	0.811	0.145	0.120	1.714	0.705	0.1072
A 161*	20	25	2	0.654	0.300	0.204	0.522	0.305	0.0862
A 147	20	30	2	0.733	0.318	0.211	0.860	0.433	0.0972
A 120	20	40	2	0.879	0.343	0.218	1.890	0.744	0.1172
A 137*	25	40	2	0.968	0.652	0.338	2.060	0.777	0.1272
A 123*	25	50	2	1.125	0.691	0.347	3.790	1.180	0.1463
A 139*	30	40	2	1.047	1.094	0.482	2.217	0.803	0.1363
A 150*	30	40	3	1.532	1.550	0.700	3.140	1.170	0.1344
A 136	30	50	3	1.767	1.660	0.820	5.820	1.780	0.1544
A 124*	30	60	2	1.361	1.216	0.504	6.699	1.721	0.1763
A 191	30	60	3	2.003	1.740	0.735	9.590	2.510	0.1745
A 192	30	80	3	2.474	1.860	0.755	21.000	4.300	0.2146
A 193	30	100	3	2.945	1.940	0.768	38.700	6.510	0.2547
A 227	50	100	3	3.416	8.550	2.120	46.600	7.190	0.2949
A 264*	50	100	4	4.459	11.089	2.775	61.175	9.483	0.2931
A 160	50	100	5	5.564	13.400	3.390	73.500	11.600	0.2914
A 5257*	100	150	5	9.49	107.872	13.859	290.144	28.306	0.484

## 90°等邊U型槽

90° u-sections with equal flanges

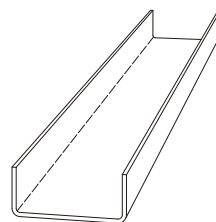
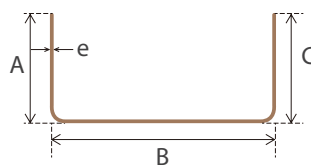


參考型號 Reference	A&C(mm)	B(mm)	e(mm)	單位重量 Weight(kg/m)	$I_{xx}(\text{cm}^4)$	$I_{vx}(\text{cm}^3)$	$I_{yy}(\text{cm}^4)$	$I_{vy}(\text{cm}^3)$	1ml油漆平方數 $\text{m}^2$ paint for 1 ml
U 618	11	7	1.5	0.283	0.038	0.064	0.022	0.064	0.0511
U 5320*	15	10	1.5	0.397	0.112	0.133	0.080	0.160	0.0711
U 476	18	10	2	0.618	0.218	0.231	0.107	0.214	0.0822
U 672	25	10	2	0.838	0.595	0.451	0.152	0.304	0.1102
U 5421	30	11	2	1.011	1.010	0.646	0.235	0.427	0.1323
U 322*	20	13	2	0.728	0.349	0.312	0.233	0.359	0.0972
U 323	14	14	2	0.556	0.126	0.157	0.190	0.271	0.0741
U 5379	30	14	2	1.058	1.147	0.695	0.425	0.607	0.1383
U 434	20	15	1.5	0.589	0.294	0.251	0.275	0.367	0.1021
U 493	15	20	2	0.681	0.185	0.197	0.490	0.490	0.0902
U 392*	20	20	1.5	0.648	0.333	0.269	0.537	0.537	0.1112
U 373	20	20	2	0.838	0.416	0.344	0.653	0.653	0.1102

# 標準型材 Standard Sections

## 90°等邊U型槽

90° u-sections  
with equal flanges

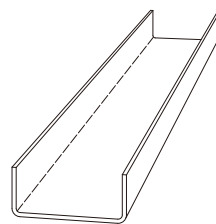
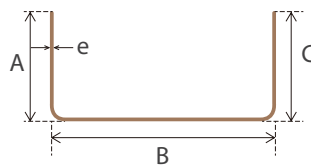


參考型號 Reference	A&C(mm)	B(mm)	e(mm)	單位重量 Weight(kg/m)	$I_{xx}(cm^4)$	$I_{vx}(cm^3)$	$I_{yy}(cm^4)$	$I_{vy}(cm^3)$	1ml油漆平方數 m <sup>2</sup> paint for 1 ml
U 328	25	20	2	0.995	0.792	0.532	0.828	0.828	0.1303
U 331	35	22	2	1.341	2.105	1.029	1.436	1.306	0.1743
U 313*	10	25	1.5	0.471	0.052	0.073	0.486	0.389	0.0831
U 335*	20	25	2	0.917	0.465	0.363	1.134	0.907	0.1202
U 530	25	25	2	1.074	0.857	0.555	1.370	1.100	0.1403
U 454*	30	25	2	1.231	1.442	0.790	1.663	1.330	0.1603
U 383*	35	25	2	1.388	2.180	1.050	1.900	1.502	0.1804
U 406*	40	25	2	1.545	3.200	1.359	2.192	1.753	0.2014
U 315	15	30	1.5	0.648	0.176	0.167	1.070	0.714	0.1112
U 395*	20	30	2	0.995	0.497	0.377	1.710	1.140	0.1303
U 340	30	30	2	1.309	1.530	0.816	2.490	1.660	0.1703
U 531	30	30	3	1.887	2.110	1.160	3.310	2.200	0.1665
U 5380*	40	30	2.5	1.996	4.145	1.728	3.930	2.620	0.2075
U 565	50	30	3	2.829	8.790	3.070	5.500	3.670	0.2447
U 407	15	35	2.5	1.114	0.273	0.263	2.302	1.315	0.1173
U 5381*	20	35	2.5	1.310	0.631	0.469	2.962	1.692	0.1373
U 415	35	35	2.5	1.899	3.000	1.380	4.086	2.780	0.1975
U 393*	15	40	2	0.995	0.244	0.225	2.660	1.330	0.1303
U 381	20	40	2	1.152	0.556	0.397	3.380	1.690	0.1503
U 651	20	40	3	1.651	0.758	0.558	4.637	2.318	0.1444
U 388	20	40	4	2.099	0.916	0.706	5.240	2.620	0.1425
U 403	28	40	2	1.403	1.420	0.759	4.540	2.270	0.1804
U 641	30	40	3	2.122	2.419	1.243	6.691	3.345	0.1845
U 5382	40	40	2	1.780	3.790	1.490	6.270	3.140	0.2305
U 673	40	40	3	2.593	5.330	2.150	8.600	4.300	0.2247
U 438	40	40	4	3.355	6.650	2.750	10.400	5.220	0.2208
U 5383	25	50	2	1.466	1.130	0.634	7.063	2.825	0.1894
U 361	25	50	3	2.122	1.570	0.909	9.440	3.780	0.1845
U 401	30	50	2	1.624	1.885	0.903	8.226	3.290	0.2117
U 563	30	50	3	2.358	2.620	1.300	11.100	4.544	0.2046
U 10406*	35	50	4	3.355	5.148	2.259	16.110	6.444	0.2229
U 5384*	40	50	3	2.829	5.906	2.259	14.670	5.869	0.2447
U 10644*	45	50	4	3.983	10.417	3.667	20.353	8.141	0.2610
U 473	50	50	3	3.300	10.800	3.440	17.700	7.090	0.2848
U 576	50	50	4	4.297	13.700	4.440	22.000	8.790	0.2791
U 362	30	60	3	2.593	2.810	1.340	17.100	5.710	0.2247
U 369	30	60	4	3.355	3.520	1.720	21.000	7.010	0.2208
U 5385	40	60	3	3.064	6.290	2.330	22.000	7.340	0.2648
U 363	50	60	3	3.535	11.600	3.560	26.900	8.960	0.3049
U 489	60	60	4	5.240	24.500	6.530	39.000	13.300	0.3393
U 364	30	70	3	2.829	2.970	1.370	24.800	7.080	0.2447

# 標準型材 Standard Sections

## 90°等邊U型槽

90° u-sections  
with equal flanges

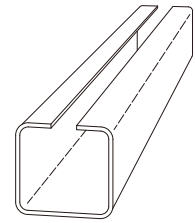
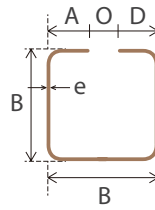


參考型號 Reference	A&C(mm)	B(mm)	e(mm)	單位重量 Weight(kg/m)	$I_{xx}(cm^4)$	$I_{vx}(cm^3)$	$I_{yy}(cm^4)$	$I_{vy}(cm^3)$	1ml油漆平方數 m <sup>2</sup> paint for 1 ml
U 5304	40	70	3	3.300	6.692	2.398	32.080	9.166	0.2848
U 502	40	70	4	4.297	8.450	3.100	39.400	11.300	0.2791
U 687	30	80	3	3.064	3.099	1.393	34.970	8.743	0.2648
U 592*	40	80	2	2.408	4.888	1.681	30.830	7.708	0.3086
U 5303	40	80	3	3.535	7.007	2.449	43.860	10.960	0.3049
U 427	40	80	4	4.611	8.890	3.180	54.100	13.500	0.2992
U 5387	50	80	3	4.007	13.000	3.760	52.000	13.000	0.3450
U 5388	50	80	4	5.240	16.600	4.890	65.700	16.400	0.3393
U 491	50	80	5	6.419	19.700	5.920	76.500	19.100	0.3356
U 490*	60	80	4	5.866	27.500	6.920	77.300	19.300	0.3795
U 627*	35	90	3	3.535	4.990	1.919	52.200	11.600	0.3049
U 546	45	90	4	5.240	12.900	4.070	79.200	17.600	0.3393
U 688	30	100	3	3.535	3.310	1.440	59.000	11.800	0.3049
U 514	40	100	4	5.240	9.602	3.275	94.580	18.910	0.3393
U 464	50	100	3	4.477	14.000	3.890	87.200	17.400	0.3851
U 428	50	100	4	5.866	18.000	5.080	111.000	22.200	0.3795
U 634	50	100	5	7.204	21.500	6.170	130.000	26.100	0.3758
U 488	60	100	5	7.990	35.900	8.790	153.000	30.600	0.4160
U 547	50	110	4	6.181	18.600	5.150	139.000	25.300	0.3996
U 526	40	120	3	4.477	7.930	2.585	115.000	19.170	0.3851
U 10375	50	120	3	4.949	14.934	4.003	135.635	22.605	0.4285
U 429	50	120	4	6.495	19.200	5.220	171.000	28.500	0.4196
U 522	50	120	5	7.990	23.000	6.360	202.000	33.700	0.4160
U 10522*	55	120	5	8.382	30.518	7.711	226.195	37.699	0.4341
U 460	60	120	4	7.123	31.900	7.420	198.000	33.000	0.4578
U 5326	60	120	6	10.374	44.600	10.700	270.000	45.100	0.4506
U 554*	55	130	4	7.123	25.830	6.361	226.721	34.880	0.4598
U 5390	50	140	5	8.774	24.200	6.500	294.000	42.000	0.4522
U 461	60	140	4	7.751	33.600	7.590	284.000	40.600	0.4980
U 431	60	140	5	9.559	40.600	9.290	339.000	48.500	0.4944
U 504*	60	140	6	11.316	47.200	10.900	391.000	55.900	0.4888
U 371	50	150	3	5.655	15.900	4.110	227.000	30.300	0.4854
U 5391	50	150	5	9.167	24.700	6.560	348.000	46.300	0.4743
U 10305*	60	150	5	9.952	41.915	9.430	412.183	54.957	0.5145
U 432	70	150	5	10.737	64.000	12.700	453.000	60.400	0.5527
U 5392	45	170	4	7.751	15.700	4.430	368.000	43.300	0.4980
U 616	65	180	5	11.522	55.290	11.240	676.400	75.160	0.5949
U 10437*	70	200	6	15.126	82.810	15.634	1077.542	107.754	0.6518
U 463	80	200	4	10.891	83.790	13.860	830.000	83.000	0.6988
U 433	80	200	5	13.484	102.000	17.100	993.300	99.300	0.6954
U 551	80	200	6	16.027	120.000	20.200	1160.000	116.000	0.6921
U 664	82.5	300	6	20.971	147.380	22.570	3230.000	215.320	0.9013

# 標準型材 Standard Sections

## 方形開口管

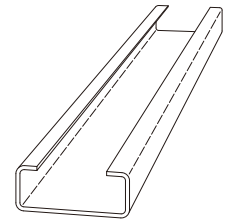
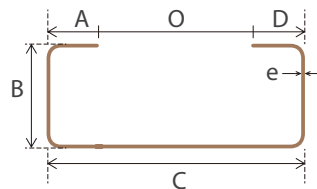
Square open tube sections



參考型號 Reference	A&D (mm)	B(mm)	O(mm)	e(mm)	單位重量 Weight(kg/m)	$I_{xx}(cm^4)$	$I_{vx}(cm^3)$	$I_{yy}(cm^4)$	$I_{vy}(cm^3)$	1ml油漆平方數 $m^2$ paint for 1 ml
D 7637*	5	20 x 20	10	2	0.926	0.890	0.494	0.427	0.668	0.1222
D 2699	8	20 x 20	4	2	1.005	0.984	1.586	0.553	0.654	0.1323
D 7646	10	25 x 25	5	2	1.287	1.283	1.280	0.969	1.420	0.1683
D 2688	11.5	30 x 30	7	2	1.57	1.565	2.340	1.460	2.620	0.2044
D 7680	10	35 x 35	15	2	1.743	1.754	3.568	1.810	4.438	0.2264
D 2689	14	35 x 35	7	2	1.884	1.879	3.970	2.150	4.370	0.2445

## 捲邊折槽

Lipped channel sections

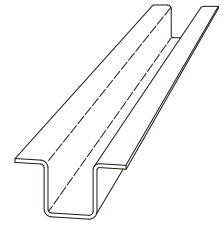
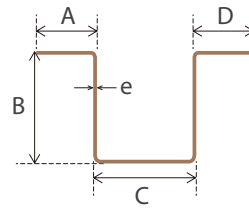


參考型號 Reference	A&D (mm)	B(mm)	C(mm)	O(mm)	e(mm)	單位重量 Weight(kg/m)	$I_{xx}(cm^4)$	$I_{vx}(cm^3)$	$I_{yy}(cm^4)$	$I_{vy}(cm^3)$	1ml油漆平方數 $m^2$ paint for 1 ml
D 2664*	5	14	20	10	1.5	0.567	0.169	0.204	0.413	0.413	0.1042
D 2615	7.5	15	30	15	1.5	0.767	0.286	0.314	1.180	0.790	0.1332
D 2617	10	20	40	20	2	1.361	0.904	0.745	3.740	1.870	0.1783
D 7642	12.5	25	40	15	2	1.597	1.181	1.277	4.702	2.351	0.2104
D 2683*	12	25	50	26	2	1.738	1.948	1.281	8.074	3.229	0.2254
D 7660	12.5	25	50	25	3	2.476	2.410	1.580	10.200	4.080	0.2186
D 7661	15	32	64	34	3	3.159	6.331	3.270	26.650	8.330	0.2768
D 2641	20	40	80	40	3	4.242	12.470	5.173	50.560	12.640	0.3631
D 12823*	15	50	100	70	3	4.951	19.620	5.970	95.300	19.060	0.4212
D 2676	25	50	100	50	3	5.420	25.880	8.600	103.200	20.640	0.4634
D 7663*	25	50	100	50	4	7.018	31.810	10.550	129.700	25.940	0.4498
D 17771*	15	40	120	90	3	4.949	12.500	4.470	129.600	21.610	0.4232
D 7664*	25	62.5	125	75	5	10.484	65.800	16.600	293.000	46.900	0.5366
D 17772*	20	50	140	100	3	6.129	26.290	7.726	224.700	32.100	0.5235
D 7665*	25	80	160	110	5	12.918	140.900	26.970	665.300	83.170	0.6793

# 標準型材 Standard Sections

## Ω對稱槽

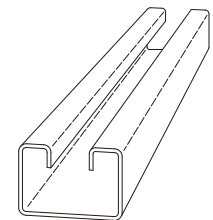
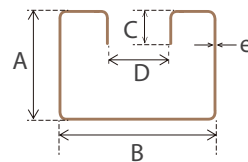
Symmetrical omega sections



參考型號 Reference	A&D (mm)	B(mm)	C(mm)	e(mm)	單位重量 Weight(kg/m)	$I_{xx}(cm^4)$	$I_{vx}(cm^3)$	$I_{yy}(cm^4)$	$I_{vy}(cm^3)$	1ml油漆平方數 $m^2$ paint for 1 ml
O 1102*	10	25	20	2	1.190	1.367	1.090	1.526	0.850	0.1523
O 1103*	13	25	40	2	1.614	2.011	1.430	7.296	2.350	0.2044
O 1105*	22	25	60	2	2.211	3.014	2.190	23.730	4.750	0.2785
O 1107	25	30	30	2	1.991	3.561	2.080	9.358	2.460	0.2505
O 1114	13	35	45	2	2.007	4.716	2.370	11.120	3.320	0.2545
O 1159	23	36	50	3	3.492	9.204	5.000	29.170	6.480	0.2969
O 1147*	35	36	85	3	4.834	13.940	6.250	115.000	15.400	0.4112
O 1116*	12	40	25	2	1.816	5.098	2.530	3.534	1.570	0.2305
O 1124*	12	50	26	2	2.148	9.003	3.550	4.509	1.960	0.2705
O 1134*	15	50	30	2.5	2.817	12.270	4.910	7.969	2.900	0.2897
O 1258*	22	60	34	2.5	3.563	23.180	7.390	16.050	4.340	0.3619
O 1128	22	60	35	3	4.221	27.040	8.620	18.510	5.070	0.3591
O 1131	30	70	38	4	6.647	57.680	15.100	39.630	8.610	0.4196

## 鍍鋅軌道槽

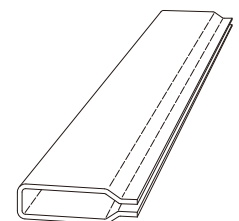
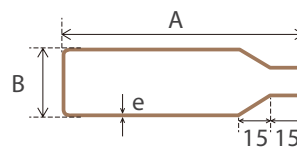
Galvanized track sections



參考型號 Reference	A(mm)	B(mm)	C(mm)	D(mm)	e(mm)	單位重量 Weight(kg/m)	$I_{xx}(cm^4)$	$I_{vx}(cm^3)$	$I_{yy}(cm^4)$	$I_{vy}(cm^3)$	1ml油漆平方數 $m^2$ paint for 1 ml
D 17684	35	30	5	7	1.5	1.391	3.004	1.675	2.511	1.674	0.2424
D 12641	50	40	5.5	11	2	2.516	10.800	4.200	8.400	4.200	0.3266
D 12679	62	55	8	19	2	3.316	21.000	6.380	21.172	7.698	0.4268
D 12613	85	70	15	20	3	6.839	84.362	19.446	66.941	19.126	0.5757

## 金屬門型材

Metal door sections



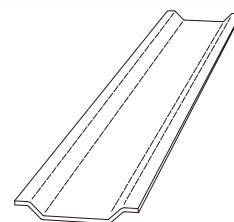
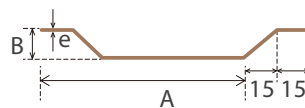
參考型號 Reference	A(mm)	B(mm)	e(mm)	單位重量 Weight(kg/m)	1ml油漆平方數 $m^2$ paint for 1 ml
MM2830	95	34	2	3.427	0.4569



# 標準型材 Standard Sections

## 金屬門型材

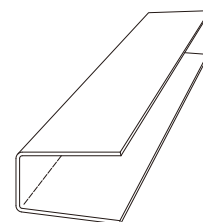
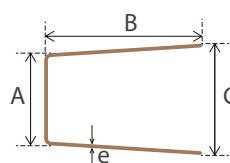
Metal door sections



參考型號 Reference	A(mm)	B(mm)	e(mm)	單位重量 Weight(kg/m)	1ml油漆平方數 m <sup>2</sup> paint for 1 ml
MM2831	125	16	2	1.976	0.2745

## 框架型材

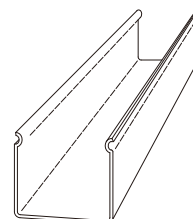
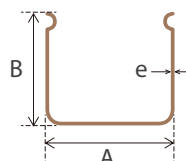
Frame sections



參考型號 Reference	A(mm)	B(mm)	C(mm)	e(mm)	單位重量 Weight(kg/m)	1ml油漆平方數 m <sup>2</sup> paint for 1 ml
U 909	12	40	13	2	1.341	0.1743

## 鍍鋅玻璃壓條

Galvanized glazing bead sections



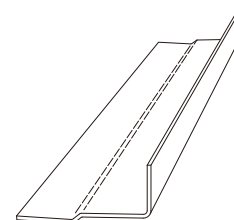
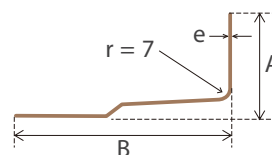
參考型號 Reference	A(mm)	B(mm)	e(mm)	單位重量 Weight(kg/m)	1ml油漆平方數 m <sup>2</sup> paint for 1 ml
U 934	12	12	1.25	0.313	0.0666
U 1072	12	16	1.25	0.393	0.0816
U 1069	12	19	1.25	0.448	0.0946

型號U1069和U1072也有黑色鋼。

References U1069 and U1072 also come in black steel.

## IPN或IPE支架 (80~160)

Bracket sections  
for IPN or IPE from 80 to 160

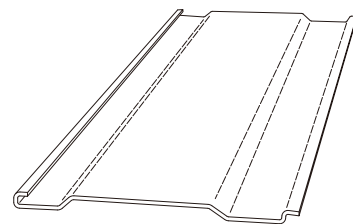
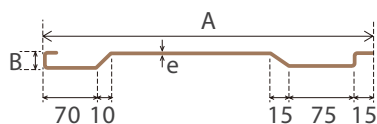


參考型號 Reference	IPN	A(mm)	B(mm)	e(mm)	單位重量 Weight(kg/m)	1ml油漆平方數 m <sup>2</sup> paint for 1 ml
D 17935	IPN80	60	65	5	4.324	0.2251
D 22781	IPN100 à 140	85	96	5	6.394	0.3316
D 22782*	IPN160	120	96	6	9.342	0.4023

# 車身/拖車型材 Bodywork / Trailer Sections

## 拖車側板

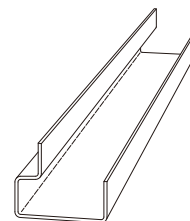
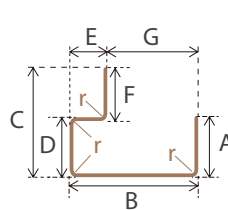
Trailer side board sections



參考型號 Reference	A(mm)	B(mm)	e(mm)	單位重量 Weight(kg/m)	$I_{xx}(cm^4)$	$I_{vx}(cm^3)$	$I_{yy}(cm^4)$	$I_{vy}(cm^3)$
D 17815*	365	50	2	8.045	31.64	9.52	1471.77	83.47
D 17814*	515	50	2	10.400	37.44	10.17	4165.66	145.05

## 拖車縱梁

Trailer stringer sections

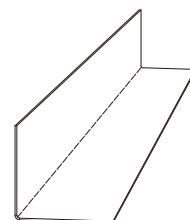
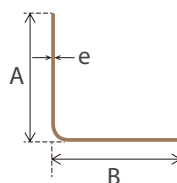


參考型號 Reference	A(mm)	B(mm)	C(mm)	D(mm)	E(mm)	G(mm)	e(mm)	單位重量 Weight(kg/m)	$I_{xx}(cm^4)$	$I_{vx}(cm^3)$	$I_{yy}(cm^4)$	$I_{vy}(cm^3)$
D 2637	42	90	77	42	26	64	3	5.140	67.630	13.278	31.574	5.714
D 2638	42	100	77	42	26	74	3	5.375	88.076	15.490	32.788	5.839
D 17853	42	140	77	42	34	106	4	8.321	258.093	32.441	48.429	8.328

# 特殊標準型材 Particular Standard Sections

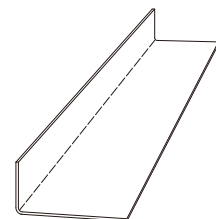
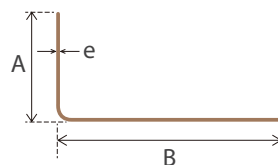
## 90°等邊折角 90° angle sections with equal flanges

尺寸 Dimensions	A(mm)	B(mm)	e(mm)
最小 Mini	10	10	0.5
最大 Max	300	300	10



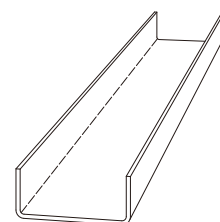
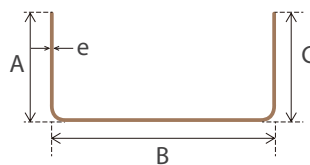
## 90°不等邊折角 90° angle sections with unequal flanges

尺寸 Dimensions	A(mm)	B(mm)	e(mm)
最小 Mini	5	10	0.5
最大 Max	100	380	10



## 90°等邊U型折角 90° u-sections with equal flanges

尺寸 Dimensions	A(mm)	B(mm)	e(mm)
最小 Mini	6	7	0.5
最大 Max	200	800	10



本目錄中所列各部分的一般生產條款和條件、特性和公差由NF EN 10162標準定義。

除非另有規定，型材的標準長度為6或12米（公差為0/+50mm），並以500kg或1000kg每捆的形式提供。

The general terms and conditions of manufacture, characteristics and tolerances of the sections listed in this catalogue are those defined by the NF EN 10162 standard.

Unless otherwise specified, sections are supplied in standard lengths of 6 or 12 m (tolerance 0/+50 mm) and in bundles of 500 kg or 1000 kg.

我們目錄、提案和確認書中的型材理論重量（kg/m），可能會根據鍍金製造商採用的公差而變化，按照以下標準規定：

The theoretical section weight (kg/m), as mentioned in our catalogues, proposals, and acknowledgements, may vary depending on the tolerances imposed by sheetmetal manufacturers, as defined in below standards:

鋼材 Steel	鋼材標準 Steel standard	鋼材尺寸標準公差 Steel dimension standard tolerances
熱軋 Hot-rolled	NF EN 10025-2	NF EN 10051
冷軋 Cold-rolled	NF EN 10130	NF EN 10131
鍍鋅 Galvanized	NF EN 10346	NF EN 10143

不銹鋼 Stainless steel	不銹鋼標準 Stainless steel standard	不銹鋼尺寸標準公差 Stainless steel dimension standard tolerances
熱軋 Hot-rolled	GB/T4237-2015 JIS G4304-2012	BS EN ISO 9444-2-2010 NF A46-506-2-2010
冷軋 Cold-rolled	GB/T3280-2015 JIS G4305-2012	BS EN ISO 9445-2-2010 NF A35-540-2-2010